



**Product Data Sheet &
General Processing Conditions**

**RTP 399 X 115084 B
Polycarbonate (PC)
Carbon Nanotube
Static Dissipative
ESD Protection**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.24	1.24	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0040 - 0.0060 in/in	0.40 - 0.60 %	D 955
MECHANICAL			
Tensile Strength	9200 psi	63 MPa	D 638
Tensile Elongation	8.0 %	8.0 %	D 638
Tensile Modulus	0.37 x 10 ⁶ psi	2551 MPa	D 638
Flexural Strength	15000 psi	103 MPa	D 790
Flexural Modulus	0.43 x 10 ⁶ psi	2965 MPa	D 790
ELECTRICAL			
Volume Resistivity	< 1E2 ohm.cm	< 1E2 ohm.cm	D 257
Surface Resistivity	1E7 - 1E8 ohm/sq	1E7 - 1E8 ohm/sq	D 257
Surface Resistance	1E6 - 1E7 ohm	1E6 - 1E7 ohm	ESD STM11.11
Static Decay	< 2.00 s	< 2.00 s	FTMS101C 4046.1

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	550 - 600 °F	288 - 316 °C
Mold Temperature	180 - 250 °F	82 - 121 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.02 %	0.02 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Desiccant Type Dryer Required.